

Product Data Sheet

WATER-BASED METAL PRIMER

Eco-Tuff™ Metal Primer is a low VOC, high performance single component water-based primer for interior and exterior metal coating applications. Used for metal, wood, and concrete surfaces where time and safety is a factor. This product offers superior corrosion inhibiting and adhesion characteristics for the most demanding coating requirements without the toxicity found in conventional metal primers.

PERFORMANCE FEATURES:

- ◇ Low VOC
- ◇ Non-Flammable
- ◇ Corrosion Inhibiting
- ◇ Excellent Adhesion
- ◇ Non-Hazardous
- ◇ Easy Cleanup
- ◇ Fast Drying
- ◇ Excellent Durability

ECO-TUFF™ PACKAGING:

Eco-Tuff™ will yield approximately 250 to 300 square feet per gallon depending on the porosity of the substrate.

1 Gallon / 4 Case Pack
5 Gallon

TECHNICAL DATA:

Installation Temperature: Above 40° F (4° C) to 120° F (49° C)
Relative Humidity: 85% maximum, below 80% for best results
Approx. Coverage: 250-300 sq.ft./gal
Dry to Touch: 1 Hour
Serviceability to Topcoat: Minimum 1 hour @ 72° F (22° C)
Maximum 48 hours @ 72° F (22° C)

Finish: Matte - Color: Orange
VOC Content: <14 g/l, 1.0 lb/gal
Odor: Low
Wet Mills: 4.0 Dry Mills: 3.0
Full Cure: 4 hours
Net Weight: 9 lbs/gal (4.1 kg)

APPLICATION:

All metal surfaces must be clean and dry prior to application. Remove all loose particles, grease, wax, or oily residues. Remove rust or paint by sandblasting, power brushing or hand wire brushing before primer is applied. Sanding metal surfaces will help increase bond strength of the primer and topcoats. Spray application is recommended. Changes in pressures and tip sizes may be necessary for proper spray characteristics. Always purge spray equipment before use. Manual application may be applied by brush or 3/8" nap roller.

Apply material at approximately 4.0 wet mils. Allow a minimum of 1 hour dry time and not to exceed 48 hours prior to application of your topcoat material. If maximum recoat time is exceeded, sand the surface before recoating. Clean up with soap and water.

AVAILABLE AT: